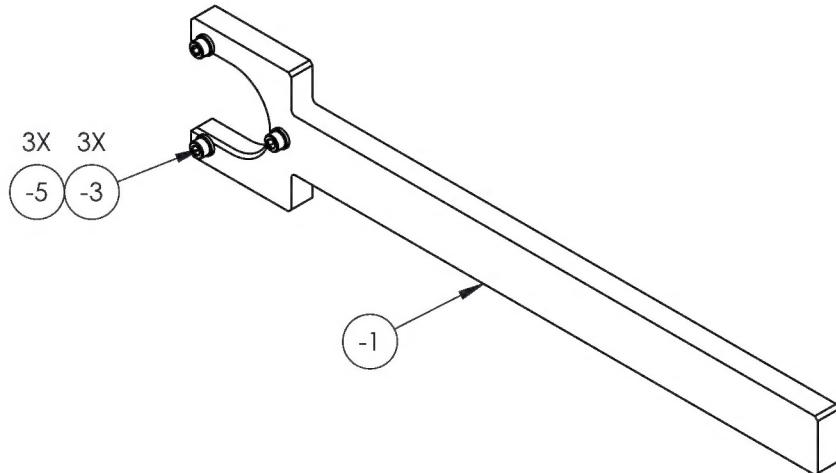


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1	15-0016	MADE SEPARATE DRAWING FOR THIS TOOL FROM KIT RBW109-3130-84-101.			1/19/2015	RJC	JAG
2	16-0103	UPDATED TO NEW STANDARD. -1 CH'D DIMS WAS (.625) IS .63, WAS 10X .09 X 45° IS 8X .09 X 45°. ADDED DIM 2X .09 X 45°.			8/11/2016	DEW	SM



NOTE:

1. REF. AGUSTA T/N: 109-3130-84-109.
2. PART OF KIT RBW109-3130-84-101.

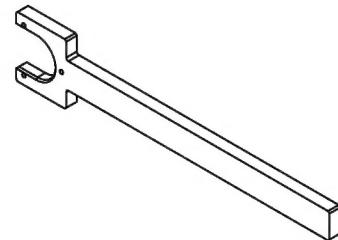
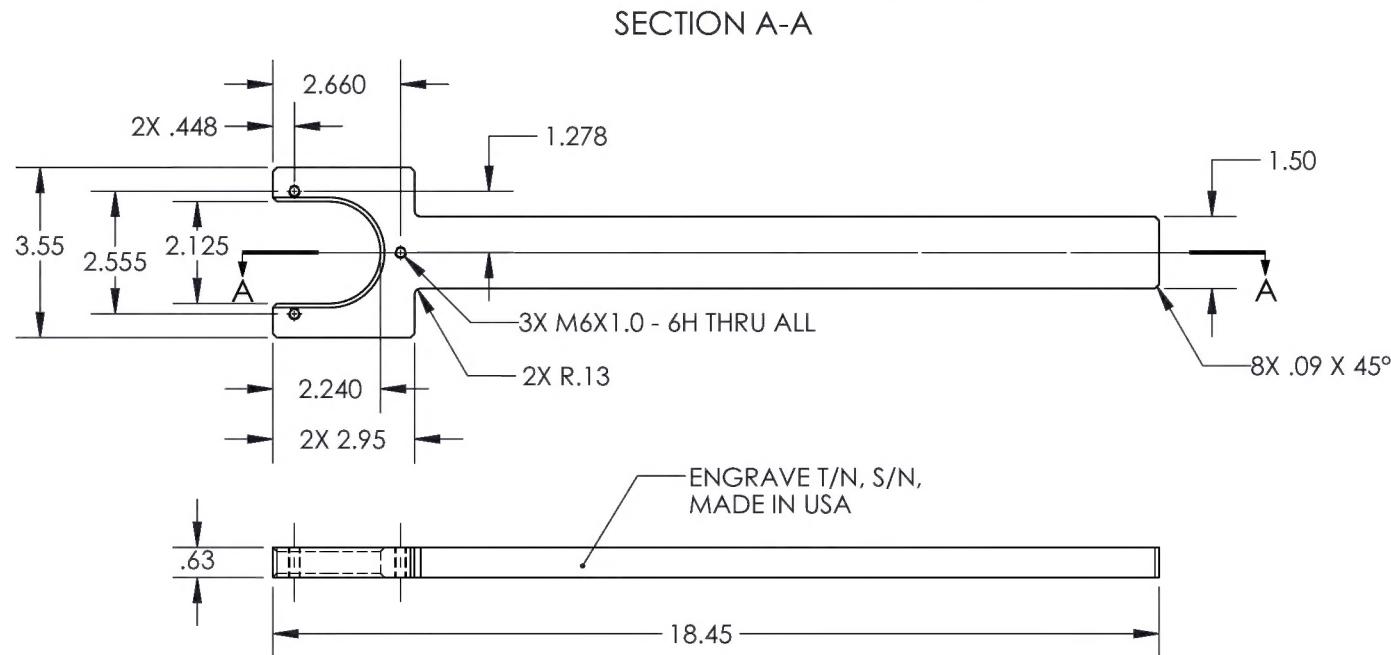


TITLE		DWG NO.		REV
REACTOR TOOL		RBW109-3130-84-109		2
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
HEAT		.XXX ± .005 FRACTIONS ± 1/8		
TREAT		.XX ± .01 ANGLES ± 5°		
FINISH		X ± .1 SURFACES = 125		
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
DRAWN BY:		CLOUGH		
CHECKED:		DUFERFELDT		
OPPS APPR:		ANDERSON		
QA APPR:		LINDSAY		
APPROVED:		MACKOVJAK AW119		
SCALE		1:4	DATE	1/19/2015
				SHEET 1 OF 2

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS		PG.
			-1	1	REACTOR TOOL	6061			2
		B/O	-3	3	SOCKET HEAD CAP SCREW	STEEL	M6 X 1 X 16mm (MCMASTER-CARR #95263A531)		1
		B/O	-5	3	WASHER	STEEL	M6 (MCMASTER-CARR #91455A120)		1

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REV			ECR			DESCRIPTION			DATE			INITIAL			APPROVED		
2			16-0103			-1 CH'D DIMS WAS (.625) IS .63, WAS 10X .09 X 45° IS 8X .09 X 45°. ADDED DIM 2X .09 X 45°.			8/11/2016			DEW			SM		



(-1)
REACTOR TOOL

DART AEROSPACE	
TITLE	
REACTOR TOOL	
DWG NO.	RBW109-3130-84-109-1
REV	2
MAT'L 6061	
HEAT TREAT	
FINISH CLEAR ANODIZE	
SPEC MIL-A-8625F, TYPE II, CLASS I	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	MACKOVJAK
SCALE	1:4
DATE	1/19/2015
USED ON MODEL	
ASME Y14.5M-2009	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° X ± .1 SURFACES = 125	